



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18021
Job Sheet 188399



Part No: RBT18021

Job Qty: 3 pcs

Part Name: Extension Tool Main Transmission Corner Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 3/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18021 Rev.1 IPP Rev. A 18.12.13 New issue DP Verify DD

Ship Via:

Bill of Materials



Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Container No: S162347



Part: RBT18021

Job No: 188399

Serial No/Batch: S162347

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 03/27/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Workcenter / Supplier Lead Time	Sign-off
100	Small Fab - 1	3 pcs	3/8/19		0.00	0.60	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
101	Outsource - 12 - Black Oxide	3 pcs	3/8/19				ATL002-VC		
103	Packaging 2-1 - Receive - B4B	3 pcs	3/8/19		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 5 - B4B		
105	QC 6	3 pcs	3/8/19		0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
106	Small Fab - 2 - B4B	3 pcs	3/8/19		0.00	0.50	Small Fab - 1 - B4B		
110	QC 5	3 pcs	3/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	3 pcs	3/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	3 pcs	3/8/19		0.00	0.00	QC 21 - FG - 21		
Part Op 100 - Assemble as per DWG. Descriptions: 101 - -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required 106 - ASSEMBLE AS PER DWG									

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
92620A875	Cap Screw, 3/4-16 X 3 UNF 2A	3 Ea (1 ea)	100-Small Fab - 1	
94895A840	Hex Nut	3 pcs (1 ea)	100-Small Fab - 1	
RBT18021-1	Weldment	3 pcs (1 ea)	100-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	92620A875	3	0	0
	94895A840	3	26	0
	RBT18021-1	3	1	0
Part Specifications				
Specifications could not be found.				

Plex 3/27/19 9:11 AM Dart.Hadley.Shannon



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RBT18021
Job Sheet 188399



Part No: RBT18021

Job Qty: 3 pcs

Part Name: Extension Tool Main Transmission Corner Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 3/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18021 Rev.1 IPP Rev. A 18.12.13 New issue DP Verify DD

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Bill of Materials

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	3/8/19		0.00	0.60	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
101	Outsource - 12 - Black Oxide	3 pcs	3/8/19				ATL002-VC		
103	Packaging 2-1 - Receive - B4B	3 pcs	3/8/19		0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 5 - B4B		
105	QC 6	3 pcs	3/8/19		0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
106	Small Fab - 2 - B4B	3 pcs	3/8/19		0.00	0.50	Small Fab - 1 - B4B		
110	QC 5	3 pcs	3/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	3 pcs	3/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	3 pcs	3/8/19		0.00	0.00	QC 21 - FG - 21		
Part Op 100 - Assemble as per DWG. Descriptions: 101 - -Issue P/O; _____-Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required 106 - ASSEMBLE AS PER DWG									
Job BOM									
Part / Item	Component Name				Quantity		Operation		Container
92620A875	Cap Screw, 3/4-16 X 3 UNF 2A				3 Ea (1 ea)		100-Small Fab - 1		
94895A840	Hex Nut				3 pcs (1 ea)		100-Small Fab - 1		
RBT18021-1	Weldment				3 pcs (1 ea)		100-Small Fab - 1		

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	92620A875	3	0	0
	94895A840	3	26	0
	RBT18021-1	3	1	0
Part Specifications				
Specifications could not be found.				

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RBT18021
Job Sheet 188399



11505

Part No: RBT18021

Job Qty: 3 pcs

Part Name: Extension Tool Main Transmission Corner Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 3/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18021 Rev.1 IPP Rev. A 18.12.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Step (w/o)
between
outs.
and
Q6

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	3 pcs	3/8/19		0.00	0.60	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
101	Outsource - 12 - Black Oxide	3 pcs	3/8/19				ATL002-VC	~1	03/18/2019 PL
102	QC 6	3 pcs	3/8/19		0.00	0.00	QC 6 - 42		
103	Packaging 2-1 - Receive - B4B	3 pcs	3/8/19		0.00	0.00	Packaging 2 - 1 - B4B		
110	QC 5	3 pcs	3/8/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
120	Packaging 3-1 - Stock - B4B	3 pcs	3/8/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
130	QC 21 - FG	3 pcs	3/8/19		0.00	0.00	QC 21 - FG - 21		

Part Op 100 - Assemble as per DWG.
 Descriptions: 101 - -Issue P/O; _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
92620A875	Cap Screw, 3/4-16 X 3 UNF 2A	3 Ea (1 ea)	100-Small Fab - 1	
94895A840	Hex Nut	3 pcs (1 ea)	100-Small Fab - 1	
RBT18021-1	Weldment	3 pcs (1 ea)	100-Small Fab - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	92620A875	3	0	0
	94895A840	3	26	0
	RBT18021-1	3	1	0
Part Specifications				
Specifications could not be found.				

Plex 3/14/19 3:08 PM dart.lacelle.linda



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RBT18021
Job Sheet 188399



Part No: RBT18021

Job Qty: 1 pcs **3**

Part Name: Extension Tool Main Transmission Corner Mount



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 3/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBT18021 Rev.1 IPP Rev. A 18.12.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	3/8/19	3/8/19	0.00	0.20	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	3/8/19	3/8/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
120	Packaging 3-1 - Stock - B4B	1 pcs	3/8/19	3/8/19	0.00	0.00	QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		



Container No: S162347



Part: RBT18021

Job No: 188399

Serial No/Batch: S162347

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/14/19

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong				
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions				
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance				
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect				
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing				
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved				
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing				
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabelled	☐ Finish				
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread				
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence				
Past Expiry Date ☐	☐ Manufacturing Process	OTHER : _____							
Misidentified ☐	☐ Past Due								

				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
130 QC 21 - FG	1 pcs	3/8/19	0.00 0.00	QC 21 - FG - 21	
Part Op Descriptions: 100 - Assemble as per DWG.					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
55 58 152B 92620A875	Cap Screw, 3/4-16 X 3 UNF 2A	3 Ea (1 ea)	100-Small Fab - 1	3144289	
94895A840	Hex Nut	3 pcs (1 ea)	100-Small Fab - 1	3122587	
RBT18021-1	Weldment	3 pcs (1 ea)	100-Small Fab - 1	3158155	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	92620A875	1	0	0	
	94895A840	1	29	0	
	RBT18021-1	1	0	0	
Part Specifications					
Specifications could not be found.					

Plex 1/9/19 10:27 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

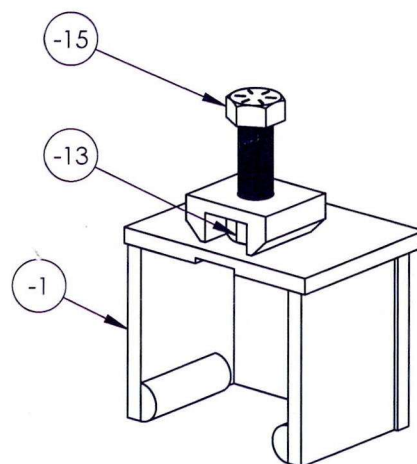
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QSI042) Approval	
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐ No Re-verification	☐ Pressure/Forced	☐ Temperature/Cure	☐ Power Loss/Surge	☐ Positioned Wrong				
Design ☐	☐ Operator	☐ Bending	☐ Set-up	☐ Folio/Program	☐ Outside Dimensions				
Doc/Data ☐	☐ Offset/Setup	☐ Centre Not Concentric	☐ BOM/Route	☐ Grain	☐ Over/Under tolerance				
Equip/Tooling ☐	☐ Supplier	☐ Cracks	☐ Broken/Damage/Defect	☐ Weld	☐ Part Incorrect				
Handling/Pre ☐	☐ Training	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Part Lost/Missing				
Material ☐	☐ Use for Testing	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Part Moved				
Internal Transport ☐	☐ Poor Information	☐ Crushing	☐ Countersink	☐ Off-set	☐ Drawing				
Tribal Knowledge ☐	☐ Rushing	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Finish				
LOA ☐	☐ Product Improvement	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Misread				
Substation ☐	☐ Process Improvement	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Turning Sequence				
Past Expiry Date ☐	☐ Manufacturing Process	OTHER :							
Misidentified ☐	☐ Past Due								

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/29/2015	RJC	JAG



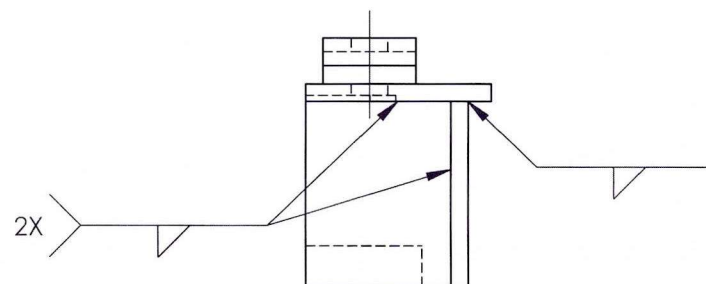
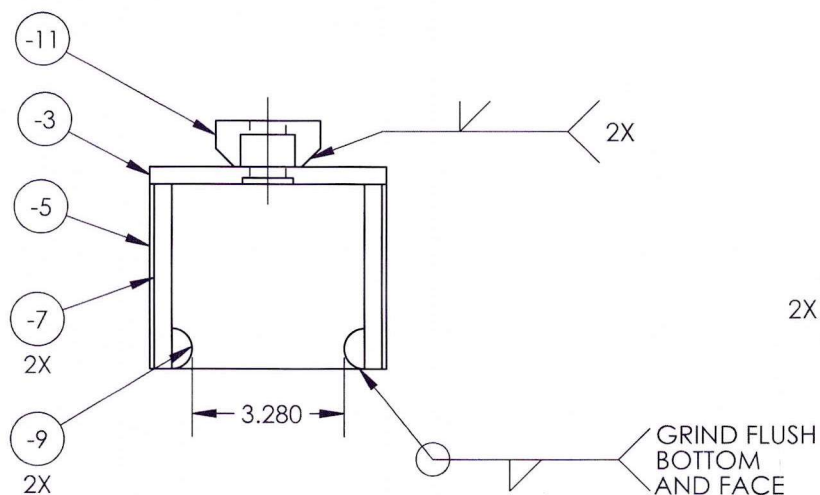
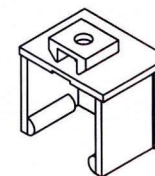
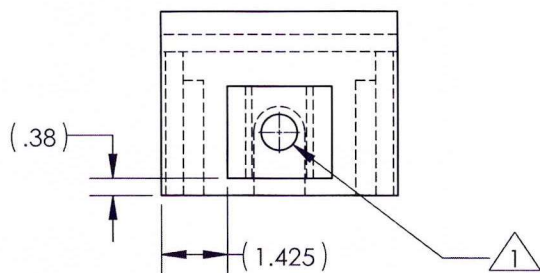
SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 188399 MJS
19-01-09

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	WELDMENT			2
	1		-3		TOP PLATE	1018/1020		3
	1		-5		BACK PLATE	1018/1020		4
	2		-7		SIDE PLATE	1018/1020		5
	2		-9		GUIDE PIN	1018/1020		6
	1		-11		NUT HOUSING	1018/1020		7
		B/O	-13	1	NUT	STEEL GRD 8	3/4-16 UNF 2B (MCMaster-CARR# 94895A840)	1
		B/O	-15	1	CAP SCREW	STEEL GRD 8	3/4-16 X 3 UNF 2A (MCMaster-CARR# 92620A875)	1
ASSY #	ASSY -1							

DART AEROSPACE	
TITLE EXTENSION TOOL, MGB CORNER MOUNT	
DWG NO. RBT18021	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: WALLRICH APPROVED: <i>J. Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL 407
SCALE 1:3	DATE 6/11/2015 SHEET 1 OF 7

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				



NOTE:

1 ALIGN THE HOLE IN -11 WITH THE -3 HOLE.

①
WELDMENT

DART AEROSPACE	
TITLE EXTENSION TOOL, MGB CORNER MOUNT	
DWG NO. RBT18021-1	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1	DRAWN BY: WALLRICH APPROVED: J. Gilbert HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL BELL 407
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:3	DATE 6/11/2015
SHEET 2 OF 7	



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Hawkesbury, ON
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Canada

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Process Routings

RBT18021-1 Operations

Weldment

Op No	Operation	Description	Workcenters	Supplier	Type	Weight (lbs)	BOM	Special Comments	Location
100	Large Fab - Welded Assy-1	1-Weld -9 to -7 first and grind flush as per DWG. 2-Weld rest of assembly as per DWG. See note 1.	Large Fab - 1 (Large Fab - 1) Large Fab - 10 (Large Fab - 10) Large Fab - 2 (Large Fab - 2) Large Fab - 3 (Large Fab - 3) Large Fab - 4 (Large Fab - 4) Large Fab - 5 (Large Fab - 5) Large Fab - 6 (Large Fab - 6) Large Fab - 7 (Large Fab - 7) Large Fab - 8 (Large Fab - 8) Large Fab - 9 (Large Fab - 9)		Production	.0000	RBT18021-11 RBT18021-3 RBT18021-5 RBT18021-7 RBT18021-9		
110	QC 9		QC 9 - 10 (QC 9 - 10 (David Duval)) QC 9 - 18 (QC 9 - 18 (Barclay Elliot)) QC 9 - 24 (QC 9 - 24 (Carl Laviolette)) QC 9 - 43 (QC 9 - 43 (Steve Gauvreau)) QC 9 - 50 (QC 9 - 50 (Eric Larocque)) QC 9 - 9 (QC 9 - 9 (Patrick Duval))		Production	.0000			

RBT18021-1 Operations											
Weldment											
Op No	Operation	Description	Workcenters	Supplier	Type	Weight (lbs)	BOM	Special Comments	Location		
120	QC 5		QC 5 - 10 (QC 5 - 10 (David Duval)) QC 5 - 12 (QC 5 - 12 (Chris Provencal)) QC 5 - 16 (QC 5 - 16 (Eric Downing) INACTIVE) QC 5 - 17 (QC 5 - 17 (Jean-Luc Menard)) QC 5 - 18 (QC 5 - 18 (Barclay Elliot)) QC 5 - 19 (QC 5 - 19 (Jason Leroux)) QC 5 - 22 (QC 5 - 22 (Marc Bellavance)) QC 5 - 24 (QC 5 - 24 (Carl Laviolette)) QC 5 - 3 (QC 5 - 3 (Daniel Paquette)) QC 5 - 30 (QC 5 - 30 (Sylvie Boucher)) QC 5 - 38 (QC 5 - 38 (Eric Berniquez)) QC 5 - 42 (QC 5 - 42 (Harvey Siemens)) QC 5 - 43 (QC 5 - 43 (Steve Gauvreau)) QC 5 - 49 (QC 5 - 49 (Maxime Lacombe)) QC 5 - 50 (QC 5 - 50 (Eric Larocque)) QC 5 - 51 (QC 5 - 51 (Steven Drouin)) QC 5 - 58 (QC 5 - 58 (Sylvain Boyer)) QC 5 - 68 (QC 5 - 68 (John Chuprun)) QC 5 - 9 (QC 5 - 9 (Patrick Duval)) QC 5 - 40 (QC 5 - 40 (Serge Carriere))		Production	.0000					
130	Packaging 3-1 - Stock - B4B		Packaging 3 - 1 - B4B (Packaging 3 - 1 - B4B) Packaging 3 - 10 - B4B (Packaging 3 - 10 - B4B) Packaging 3 - 11 - B4B (Packaging 3 - 11 - B4B) Packaging 3 - 12 - B4B (Packaging 3 - 12 - B4B) Packaging 3 - 13 - B4B (Packaging 3 - 13 - B4B) Packaging 3 - 14 - B4B (Packaging 3 - 14 - B4B) Packaging 3 - 15 - B4B (Packaging 3 - 15 - B4B) Packaging 3 - 16 - B4B (Packaging 3 - 16 - B4B) Packaging 3 - 17 - B4B (Packaging 3 - 17 - B4B) Packaging 3 - 2 - B4B (Packaging 3 - 2 - B4B) Packaging 3 - 3 - B4B (Packaging 3 - 3 - B4B) Packaging 3 - 4 - B4B (Packaging 3 - 4 - B4B) Packaging 3 - 5 - B4B (Packaging 3 - 5 - B4B) Packaging 3 - 6 - B4B (Packaging 3 - 6 - B4B) Packaging 3 - 7 - B4B (Packaging 3 - 7 - B4B) Packaging 3 - 8 - B4B (Packaging 3 - 8 - B4B) Packaging 3 - 9 - B4B (Packaging 3 - 9 - B4B)		Production	.0000			GA152B		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042910



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042910

PO Date: 3/18/19

Due Date: 3/25/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	188399	RBT18021	Extension Tool Main Transmission Corner Mount -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/25/19	3 pcs	0 pcs	3 pcs	\$6.00/pcs	\$18.00

3 X MAR 27 2019

Line Item Note ** NEED BACK MARCH 25,2019 **



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042910



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	189483	RBEVR-L11-0010-002-B-1	Rod Weldment -Issue P/O; -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL- PRF-16173 Grade 3 Class 1 or MIL-c- 81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	3/25/19	4 pcs	0 pcs	4 pcs	\$6.00/pcs	\$24.00

X4

MAR 26 2019

OP

Line Item Note ** NEED BACK MARCH 25,2019 **

Grand Total: \$42.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/26/19 3:53 PM dart.Lussier.Patrick



Certificat de Conformité / Certificate of Compliance

(017762-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

017762- 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
25-Mar-2019		Jessie Boisvert		P0042910				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	RBE350A94-3700-C-09 Rev.	RBE350A94-3700-C-09 BLACK OXIDE FINISH, MIL-C-13924C, CLASS 1	BLACK-OXIDE CH	15	15	0	0	0
2	RBT18021 Rev.	RBT18021 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL AFTER WIPE OFF EXCESS OIL	OXIDE-BLACK CH	3	3	0	0	0
3	RBEVR-L11-0010-002-B-1 Rev.	RBEVR-L11-0010-002-B-1 01 -OXIDE-BLK & OIL [OXIDE BLACK AND OIL] MIL-C-13924C CLASS 1 APPLY A THIN LAYER OF OIL AFTER WIPE OFF EXCESS OIL	OXIDE-BLACK CH	4	4	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.